

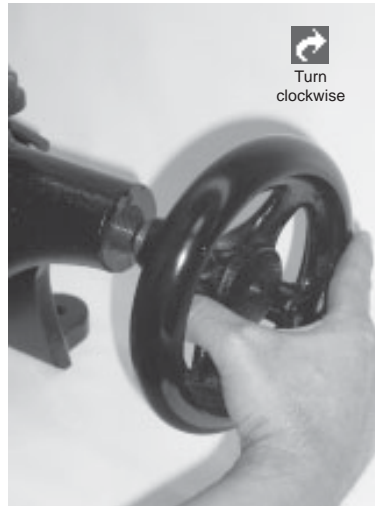
(805) 349-1932

# Your new Rowe USA Flywheel Truing Stand will require assembly before use. Please follow these instructions to complete final assembly.

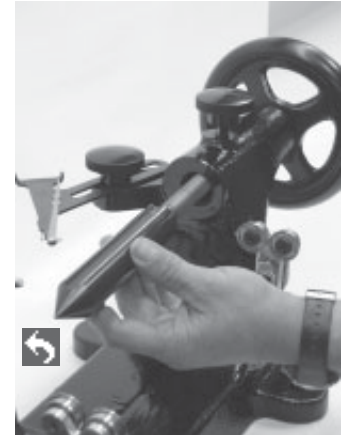
## Part No. 09-1179-00

The R/H Movable Center and Fastening Knob are shipped in the Main Casting. Loosen the Center Knob and remove the Center prior to assembly.

1. Clean and inspect parts to make sure they are clean.
2. Oil Center Bore in Casting, threaded portion of Hand Wheel and Center Threads.
3. **Fig.1**  
Thread Hand Wheel all the way into Main Casting & backup one (1) turn.
4. **Fig.2**  
Turn Center, (LH) Thread into Handwheel toward Beam Indicator Pad. (counterclock wise) 2-3 turns.
5. **Fig. 3**  
Lineup Center Groove with Knob Screw as shown and snug up. (Don't over tighten Knob)
6. Turn Hand Wheel out to retract Center. Check that Hand Wheel and Center move freely.
7. **Fig. 4**  
Install Beam Indicators.



**Fig. 1**  
Installing Handwheel



**Fig. 2**  
Inserting Center



**Fig. 3**  
Correctly Installed Center



**Fig. 4**  
Installing Indicators



Fully assembled flywheel truing stand ready for use.

**You are ready to use your new Rowe USA Flywheel Truing Stand.**